



### Gree Acrylic Foam Tape Attachment Tape - 6314

#### Product Description

GREE Acrylic Foam Tape 6314 is a 0.76 mm thick, gray, double-coated acrylic foam tape commonly used for the attachment of automotive exterior trim parts such as body side moldings.

#### Product Features & Application

- Unique foam core that provides stress relaxation when high application loads are encountered, while maintaining tight bond – line aesthetics under normal conditions.
- Bonds to a variety of automotive substrates.
- Provides high final adhesion and peel strength.
- Potential applications of AFT are the attachment of mechanically sill plates, nameplates, and narrow body side molding.

#### Product Properties

Total Thickness		0.76mm $\pm$ 0.08mm	
Destiny Range		688 kg/m <sup>3</sup> $\pm$ 80 kg/m <sup>3</sup>	
72 hrs. at 22°C (72°C F)	Breakaway Peel	89 N/ 12.7 mm	(20lbs / .5 in)
	Continuous Peel	31 N/ 12.7 mm	(7lbs/.5 in)
180° Peel Adhesion	Within 20 min	4268	g. b / inch
	Within 72 hours	6135	g. b / inch
Dynamic Shear Strength	Within 20 min	54	Kg. b /inch
	Within 72 hours	57	Kg. b / inch

#### Application Technique

Clean the surface well with dry cloth.

Ensure surface is free from grease, oil, stains and dust.

Apply pressure after applying the tape to get better bonding.

